

Work Order ID 103247

103247

Page 1

June-19-13 11:13:27 AM

Item ID: D206-781-115KIV

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Utility Trim w/o Rotor Brake, Litter Compatible-IVORY

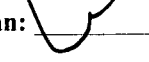
Start Date: 6/19/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 6/19/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								

100
100
DC
Document Control

DOCUMENT CONTROL
Memo
Photocopy bluefile & type labels per PPP D206-781-115KIV

0.00
0.00

13/6/19

DAS
06
9-88

110
110
Packaging
Packaging

Pick Kit
Memo

0.00
0.00

1 8 13-6-19

120
120
QC
Quality Control

QC4- 100% Inspect kits for completeness
Memo

0.00
0.00

13/6/19 DAS
06
9-88

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Customer:

Reference:

Run Start ***NR1***

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging					1	SL	13-6-19	
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-115KIV								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLS 13-6-19

W 3-6-19

Picklist Print

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Work Order ID: 103247

Parent Item: D206-781-115KIV

Parent Item Name: Utility Trim w/o Rotor Brake, Litter Compatible-IVORY

Start Date: 6/19/13

Required Date: 6/19/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-781-141KIV Crew Cabin Overhead w/o Rotor Brake-Ivory SP		Manufactured	No			110	Each	1.0000	1	1			
				<u>Location</u> FG049 95106		<u>Loc Qty</u> 1 1							
D206-781-151KIV Vertical Tunnel-Ivory SP		Manufactured	No			110	Each	2.0000	1	1			
				<u>Location</u> FG049 95185		<u>Loc Qty</u> 2 2							
D206-781-161KIV Rear Overhead-Ivory SP		Manufactured	No			110	Each	2.0000	1	1			
				<u>Location</u> FG049 95121		<u>Loc Qty</u> 2 2							
D206-781-173KIV Hat Bin Litter Compatible - Ivory SP		Manufactured	No			110	Each	1.0000	1	1			
				<u>Location</u> FG059 90728		<u>Loc Qty</u> 1 1							

5.0 PARTS LIST

5.1 D206-781-111/-113/-115/-117 UTILITY KITS

Qty -111	Qty -113	Qty -115	Qty -117	Part Number	Description
X				D206-781-111	UTILITY KIT W/O ROTOR BRAKE
	X			D206-781-113	UTILITY KIT W/ ROTOR BRAKE
				D206-781-115	UTILITY KIT W/O ROTOR BRAKE, LITTER KIT COMPATIBLE
			X	D206-781-117	UTILITY KIT W/ ROTOR BRAKE, LITTER KIT COMPATIBLE
1				D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	1		1	D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
1	1		1	D206-781-151	VERTICAL TUNNEL KIT
1	1		1	D206-781-161	REAR OVERHEAD KIT
1	1			D206-781-171	HAT BIN KIT
			1	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE

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Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

100

DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile & type labels per PPP D206-781-115KIV

110

110

Packaging

Packaging

Pick Kit

0.00

Memo

0.00

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

Setup Start

Stop

NS1

NS2

Run Start

Stop

NR1

NR2

just 1/2 hr
mcs 1306-19